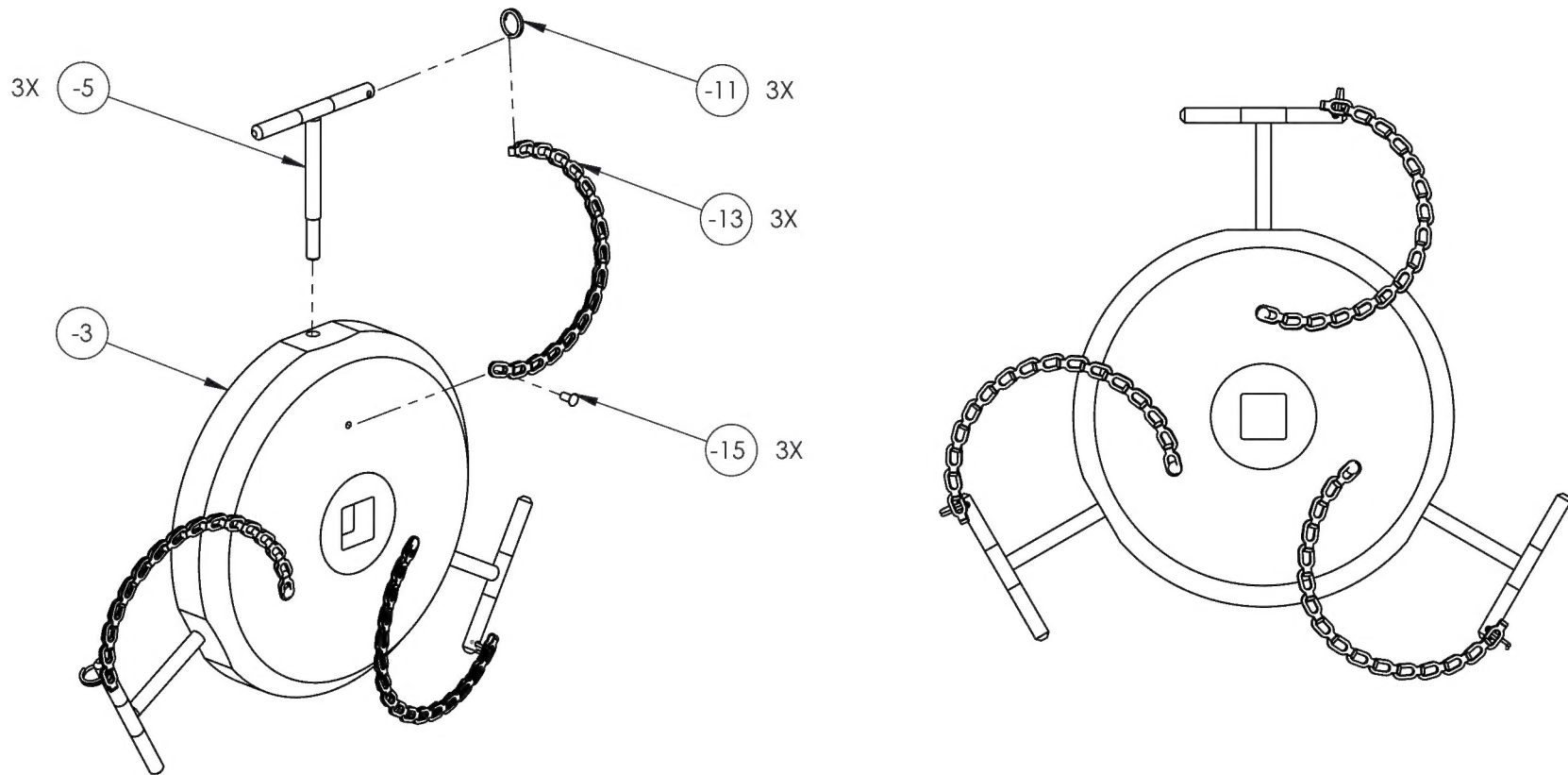


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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
1	REDRAWN FROM TATTERED DRAWINGS. -3 CH'D HOLE WAS Ø.090-.085 IS Ø.110-.105. -05 REMOVED -13 CHAIN FROM WELDMENT. -9 ADDED Ø.094 HOLE FOR -11. -13 CH'D ATTACHMENT METHOD WAS WELDED IS HOLE WITH RING -11. -15 WAS #2 DRIVE SCREW IS #4 DRIVE SCREW.	9/9/2013	CFS	GE

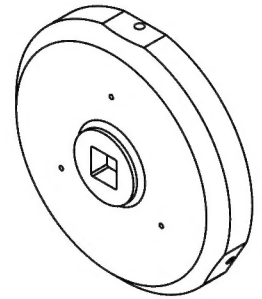
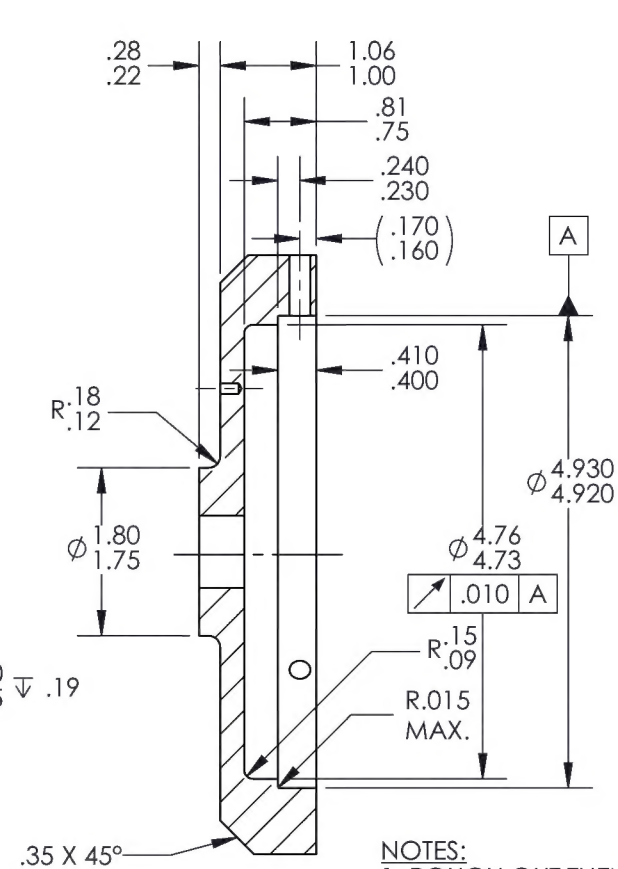
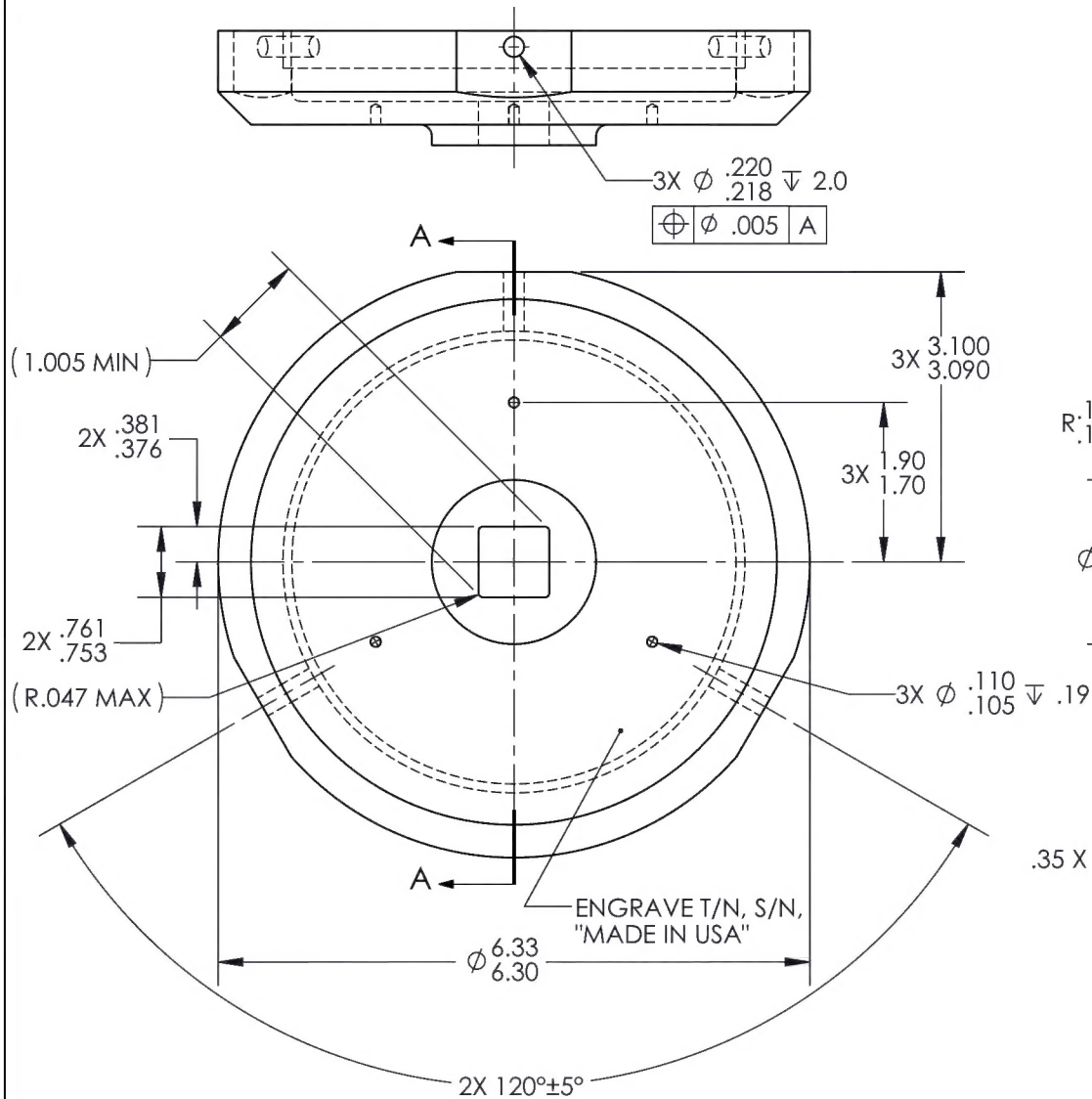


ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-3	1	WRENCH	4140	Ø6-1/2 X 1-1/2	2
	X		-5	3	PIN ASSY			3
	1		-7		PIN	O1	Ø1/4 X 2-3/4	4
	1		-9		HANDLE	O1	Ø1/4 X 3	5
		B/O	-11	3	SPLIT RING	STEEL	Ø1/2 MCMASTER-CARR #86805T32	1
		B/O	-13	3	SASH CHAIN	BRASS	#1/10 X 7in. MCASTER-CARR #3608T22	1
		B/O	-15	3	#4 DRIVE SCREW	STEEL	1/4 MCMASTER-CARR #90081A106	1
	ASSY -5							

RED BARN MACHINE	
TITLE WRENCH ASSY - SLEEVE NUT	
DWG NO. RB T101992	REV 1
MAT'L UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/32 .XX ± .01 ANGLES ± 5° .X ± .1	DRAWN BY: SMITH APPROVED <i>D Weil</i> HEAT TREAT FINISH SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL 214B, 214ST
SCALE 1:3	DATE 9/9/2013
SHEET 1 OF 5	

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
1	-3 CH'D HOLE WAS Ø.090-.085 IS Ø.110-.105.	9/9/2013	CFS	GE



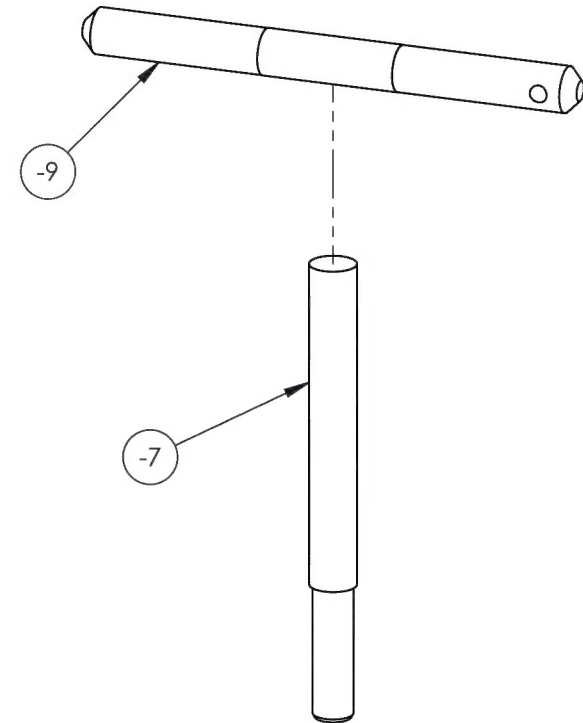
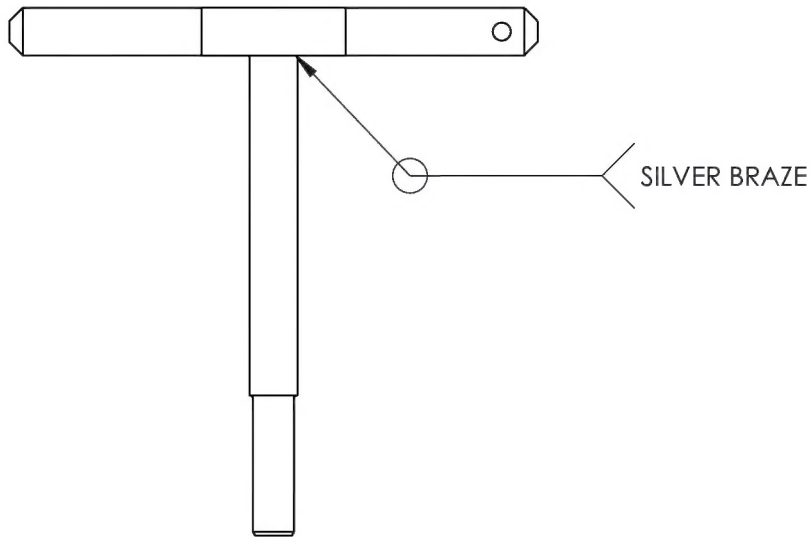
- NOTES:
1. ROUGH OUT THEN H/T AND FINAL MACHINING.
 2. ORIENTATION TO SQUARE DRIVE NOT CRITICAL.

(-3)
WRENCH


RED BARN MACHINE	
TITLE WRENCH ASSY - SLEEVE NUT	
DWG NO. RB T101992-3	REV 1
MAT'L 4140	DRAWN BY: SMITH
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005 FRACTIONS ± 1/32	HEAT TREAT RC 27-32
.XX ± .01 ANGLES ± 5°	FINISH CAD PLATE YELLOW
.X ± .1	SPEC QQ-P-416F, TYPE II, CLASS II
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	214B, 214ST
SCALE 1:2	DATE 9/6/2013
SHEET 2 OF 5	

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
1	-05 REMOVED -13 CHAIN FROM WELDMENT.	9/9/2013	CFS	GE

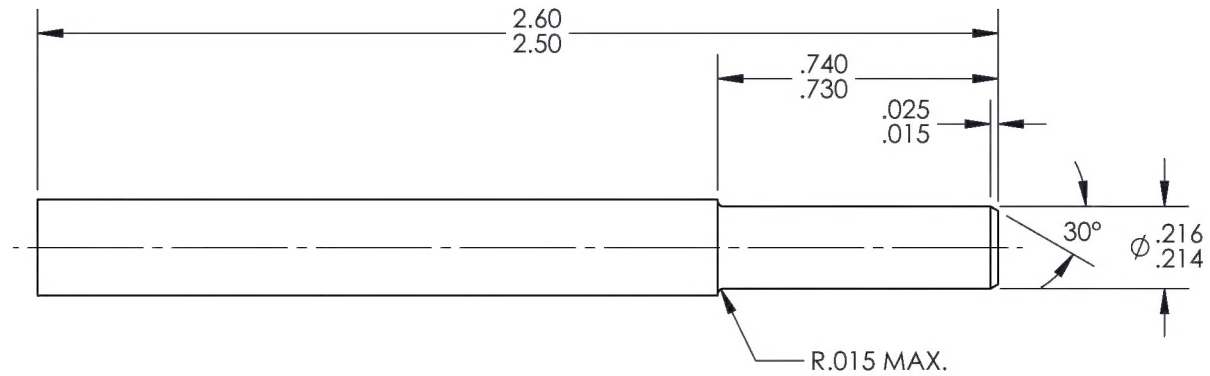
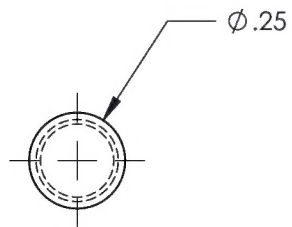


(-5)
PIN ASSY

 RED BARN MACHINE	
TITLE WRENCH ASSY - SLEEVE NUT	
DWG NO. RB T101992-5	REV 1
MAT'L	DRAWN BY: SMITH
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005	HEAT TREAT
.XX ± .01	FINISH CAD PLATE YELLOW
.X ± .1	SPEC QQ-P-416F, TYPE II, CLASS II
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	214B, 214ST
SCALE 1:2	DATE 9/6/2013
SHEET 3 OF 5	

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED

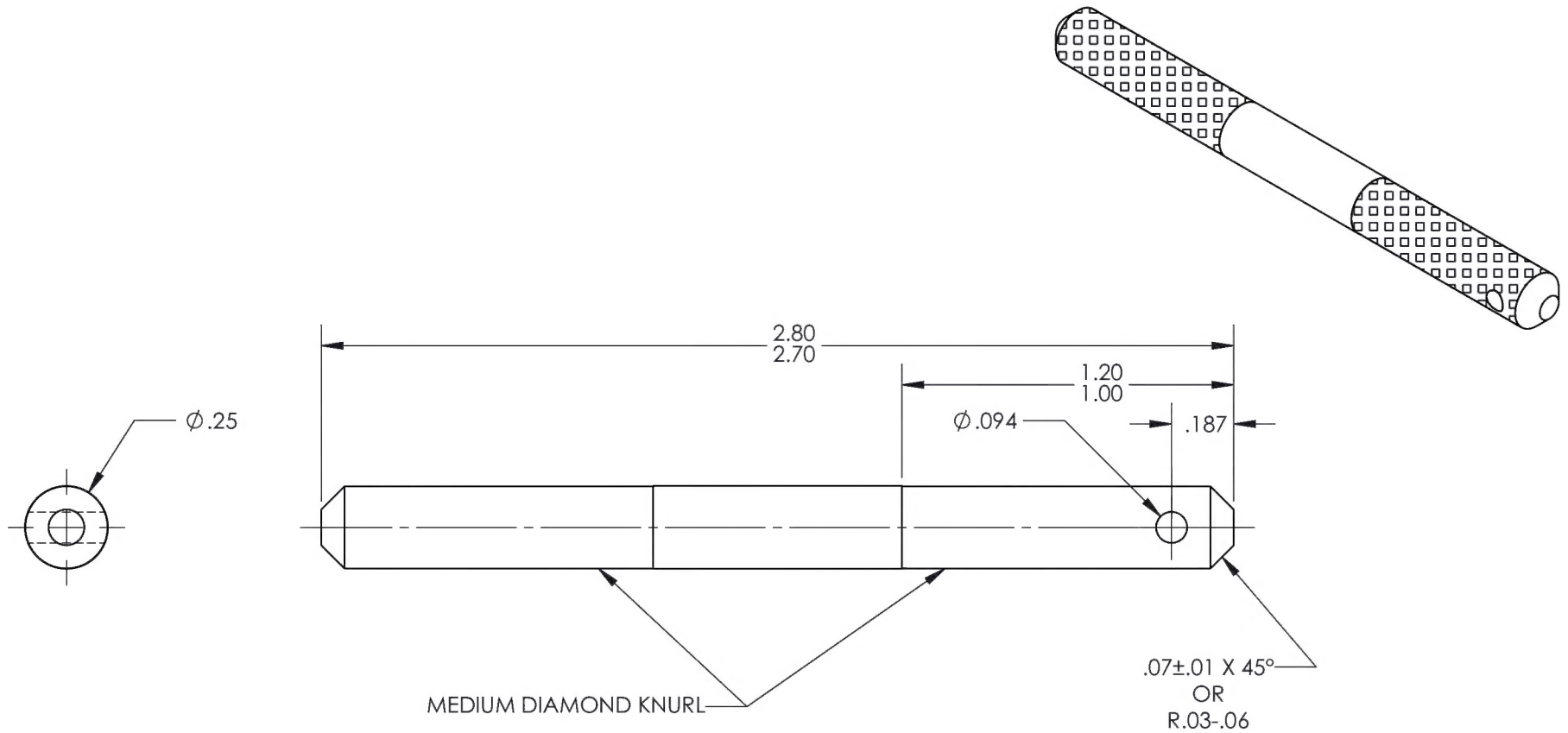


(-7)
PIN

RED BARN MACHINE	
TITLE WRENCH ASSY - SLEEVE NUT	
DWG NO. RB T101992-7	REV ?
MAT'L 01	DRAWN BY: SMITH
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX \pm .005 FRACTIONS \pm 1/32 .XX \pm .01 ANGLES \pm 5° .X \pm .1	APPROVED <i>D Weil</i> HEAT TREAT RC 57-63 FINISH SEE -5 ASSY.
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	SPEC USED ON MODEL 214B, 214ST
SCALE 2:1	DATE 9/6/2013 SHEET 4 OF 5


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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
1	-09 ADDED Ø.094 HOLE FOR -11.	9/9/2013	CFS	GE



(-9)

HANDLE

 RED BARN MACHINE	
TITLE WRENCH ASSY - SLEEVE NUT	
DWG NO. RB T101992-9	REV 1
MAT'L 01	DRAWN BY: SMITH
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/32 .XX ± .01 ANGLES ± 5° .X ± .1	APPROVED <i>D Weil</i> HEAT TREAT RC 57-63 FINISH SEE -5 ASSY.
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	SPEC USED ON MODEL 214B, 214ST
SCALE 2:1	DATE 9/6/2013
SHEET 5 OF 5	